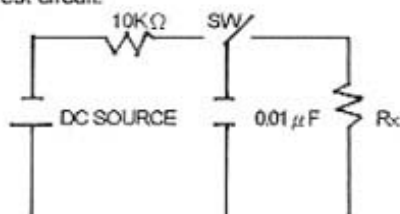
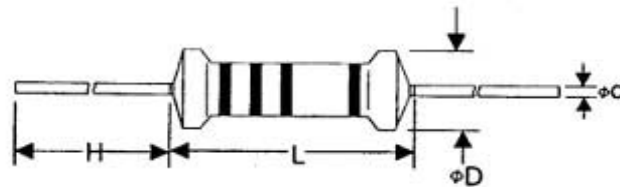


Metal Glaze Fixed Resistors

Performance Specification

Characteristics	Test Methods	Limits																				
Temperature Coefficient JIS-C-5202 5.2	Natural resistance change per temp degree centigrade $\frac{R2 - R1}{R1(t2-t1)} \times 10 \text{ (PPM / } ^\circ\text{C)}$ R1:Resistance value at room temperature (t1) R2:Resistance value at room tem. Plus 100 °C (t2)	±200 PPM / °C Max.																				
Short time overload JIS-C-5202 5.5	Permanent resistance change after the application of a potential of 2.5 times RCWV for 5 seconds.	Resistance change rate is ±(1%+0.05Ω) With no evidence of mechanical damage.																				
Dielectric withstanding Voltage JIS-C-5202 5.7	Resistors Shall be clamed in the through of a 90° Metallic V-block and shall be tested at AC potential respectively specied in the table 1. For 60 +10/-0 seconds.	No evidence of flashover mechanical damage, arcing or insulation break down.																				
Pulse overload JIS-C-5202 5.8	Resistance change after 10,000 cycles (1 second "On", 25 Seconds "off") at 4 time RCWV or the max. pulse overload voltage.	Resistance change rate is ±(2%+0.05Ω) With no evidence of mechanical damage.																				
Temperature cycling JIS-C-5202 7.4	Resistance change after continuous 5 cycles for duty shown below: <table border="1"><thead><tr><th>Step</th><th>Temperature</th><th>Time</th></tr></thead><tbody><tr><td>1</td><td>- 55 ±3</td><td>30 minutes</td></tr><tr><td>2</td><td>Room temp.</td><td>10~15 minutes</td></tr><tr><td>3</td><td>+ 55 ±2</td><td>30 minutes</td></tr><tr><td>4</td><td>Room temp.</td><td>10~15 minutes</td></tr></tbody></table>	Step	Temperature	Time	1	- 55 ±3	30 minutes	2	Room temp.	10~15 minutes	3	+ 55 ±2	30 minutes	4	Room temp.	10~15 minutes	Resistance change rate is ±(1% +0.05Ω) With no evidence of mechanical damage.					
Step	Temperature	Time																				
1	- 55 ±3	30 minutes																				
2	Room temp.	10~15 minutes																				
3	+ 55 ±2	30 minutes																				
4	Room temp.	10~15 minutes																				
Load life in humidity JIS-C-5202 7.9	Resistance change after 1,000 hours (1.5hours "On", 0.5" hour "off") at RCWV in a humidity test chamber controlled at 40°C ±2°C and 90 to 95% relative humidity.	Resistance change rate is ±(5% +0.05Ω) With no evidence of mechanical damage.																				
Load life JIS-C-5202 7.10	Permanent resistance change after 1,000 hours operating at RCWV with duty cycle of (1.5hours "On", 0.5" hour "off") at 70°C ±2°C ambient.	Resistance change rate is ±(5% +0.05Ω) With no evidence of mechanical damage.																				
Terminal strength JIS-C-5202 6.1	Direct load : Resistance to a 2.5 kgs direct load for 10 seconds in the direction of the Longitudinal axis of the terminal leads. Twist test: Terminal leads shall be bent through 90° at a point of about 6 mm from the Body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations.	No evidence of mechanical damage																				
Resistance to soldering head JIS-C-5202 6.4	Permanent resistance change when leads immersed to 3.2 to 4.8 mm from The body in 350°C ±10°C solder for 3 ±0.5 seconds.	Resistance change rate is ±(1%+0.05Ω) With no evidence of mechanical damage.																				
Solderability JIS-C-5202 6.5	The area covered with a new ,smooth, clean, shiny, and continuous continuous surface free from concentrated pinholes. Test temp of solder: 235°C ±5°C. Dwell time in solder: 3 +0.5/-0 seconds.	95% coverage Min.																				
Surge Withstanding Voltage	The following discharge cycle is repeated in the circuit in the left fig. 2.5 sec. ON, 2.5 sec. OFF, 10 cycles. Applied Voltage (DC Source): <table border="1"><thead><tr><th></th><th>1/4W</th><th>1/2W</th><th>1 W</th><th>2 W</th></tr></thead><tbody><tr><td>100K~1M</td><td>3000V</td><td>4000V</td><td>5000V</td><td>8000V</td></tr><tr><td>1.1M~6.2M</td><td>4000V</td><td>5000V</td><td>6000V</td><td>9000V</td></tr><tr><td>>6.8M</td><td>6000V</td><td>6000V</td><td>9000V</td><td>10000V</td></tr></tbody></table>		1/4W	1/2W	1 W	2 W	100K~1M	3000V	4000V	5000V	8000V	1.1M~6.2M	4000V	5000V	6000V	9000V	>6.8M	6000V	6000V	9000V	10000V	Allowable resistnce change ±10%. Test circuit: 
	1/4W	1/2W	1 W	2 W																		
100K~1M	3000V	4000V	5000V	8000V																		
1.1M~6.2M	4000V	5000V	6000V	9000V																		
>6.8M	6000V	6000V	9000V	10000V																		

Metal Glaze Fixed Resistors



Dimension:

Part No.	Style	Power Rating at 70°C	Dimension (mm)			
			D Max	L Max	d ± 0.05	H ± 3
MG25	MG1/4W	0.25 W	2.7	7.00	0.6	28
MG50	MG1/2W	0.50 W	3.8	10.0	0.6	28
MG100	MG 1 W	1.00 W	5.2	13.0	0.7	28
MG200	MG 2 W	2.00 W	6.0	17.0	0.8	28

Rating

Style	Max. working voltage	Max. Overload voltage	Dielectric Withstanding voltage	Surge withstanding voltage			Resistance range
				<1M Ω	1.1M Ω ~ 6.2M Ω	>6.8M Ω	
MG 1/4W	500V	700V	500V	3000V	4000V	6000V	100K Ω ~33M Ω
MG 1/2W	700V	1000V	700V	4000V	5000V	8000V	100K Ω ~33M Ω
MG 1 W	1000V	1400V	1000V	5000V	6000V	9000V	100K Ω ~33M Ω
MG 2 W	1000V	1400V	1000V	8000V	9000V	10000V	100K Ω ~33M Ω

Derating Curve:

